



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4377-1**Job Sheet 183766****Part No:** D4377-1**Job Qty:** 6 ea**Part Name:** Placard**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/26/18**Job Tracking No:****Due Date:** 10/3/18**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP revA 11.03.29 new Issue EC verified by:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	10/3/18	10/3/18	0.00	0.00	Purchasing		OCT 02 2018
110	Packaging	6 pcs	10/3/18	10/3/18	0.00	0.00	Packaging2		OCT 02 2018
120	QC	6 pcs	10/3/18	10/3/18	0.00	0.00	QC6		OCT 12 2018
130	Packaging	6 pcs	10/3/18	10/3/18	0.00	0.00	Packaging3-2		OCT 19 2018
140	QC21-SA	6 Ea	10/3/18	10/3/18	0.00	0.00	QC21		OCT 19 2018

Part Op 100 - Issue P/O: 041153 Manufacture as per Dwg D4377

Descriptions: 110 - Ensure material release note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019-10-02***

CT SEP 26 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4377-1P	Placard	6 pcs (1 ea)	100-Purchasing	5115202

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4377-1P	6	0	0

Part Specifications

Specifications could not be found.



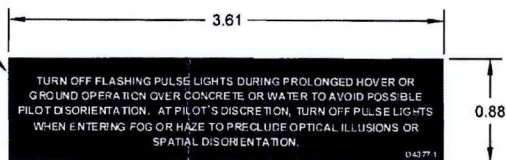
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/26/18 8:20 AM dart.lavoie.chantal

Container No: \$115205**Part:** D4377-1**Job No:** 183766**Serial No/Batch:** \$115205**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 10/02/18

FONT: ARIAL WHITE
TEXT HEIGHT: 0.08"
WIDTH: 0.06"



FONT: ARIAL WHITE
TEXT HEIGHT: 0.06"
WIDTH: 0.04"

D4377-1 PLACARD

RELEASED
2011-03-25
up

NOTES:

- 1) MATERIAL: WHITE LETTERS AND LOGO ON BLACK ADHESIVE BACK VINYL.
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

A NEW ISSUE		RF	11.03.18
REV.	DESCRIPTION		BY DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D4377	SHEET 1 OF 1
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	PLACARD	NTS
DATE	11.03.18	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED TO THE SUPPLIER ON THE CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041153**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

PO No: PO041153

PO Date: 9/26/18

Due Date: 10/4/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

E-MAILED
SEP 26 2018

Attention: Grace, Batista

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183766	D4377-1P			Placard : Various STC's As per Dwg D4377 Rev. A	Firmed	-	10/4/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
							6 x	OCT 02 2018					
2	183754	D4384-1P			Placard : Various STC's As per Dwg D4384 Rev. A	Firmed	-	10/4/18	10 pcs	0 pcs	10 pcs	\$8.00/pcs	\$80.00
							10 x	OCT 02 2018					
3	183767	D5079-1P			Placard, EAPS : Various STC's As per Dwg D5079 Rev. B	Firmed	-	10/4/18	12 pcs	0 pcs	12 pcs	\$6.666/pcs	\$79.99
							12 x	OCT 02 2018					

Grand Total: \$239.99

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 9/26/18 11:42 AM dart.lavoie.chantal

Studio Lettrage 2001

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46932
Date: 10/01/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.:

Item No.	Unit	Quantity	Description	Tax	Unit Price	Amount
		✓ 6	D4377-1P. ✓	H	13.3333	80.00
		✓ 10	D4384-1P. ✓	H	8.0000	80.00
		✓ 12	D5079-1P. ✓	H	6.6667	80.00
			PO# 041153 ✓			
			Attn: Chrisoula. T			
			Subtotal:			240.00
			H - HST			
			HST			31.20
Studio Lettrage 2001 HST: #HST						
Shipped By: Tracking Number:					Total Amount	271.20
Comment: WO23697					Amount Paid	0.00
Sold By:					Amount Owing	271.20

*** **CERTIFICATE of CONFORMITY** ***

Manufacture:

Studio SL2

Purchase order #:

041153 ✓

Packing Slip#

wo#23697

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

D4377-1P, D4384-1P, D5079-1P.

Quantity:

6,10,12

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Oct 2, 2019

Authority:

3m

DAS
68
9-89

Approval: Valerie Young

Date: (yyyy/mm/dd)

2018/10/02

Signature:

Val Y

Title:

office Admin